

CUMMINS POWER COMMAND APPLICATION NOTE

Document Name: Cummins Power Command Application Note

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Purpose: This application note presents a step-by-step approach to integrate an intelligent Genset Control System to a FUSION.



Figure 1 PowerCommand 1.1 (HMI211)



Figure 2 PowerCommand 2.2 (HMI220)



Figure 3 PowerCommand 3.3 (HMI320)

Target Equipment: Power Command

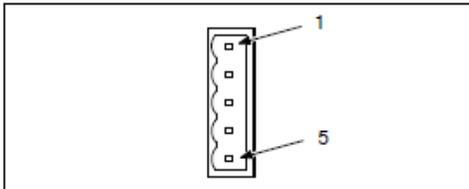
Equipment Description: The Power Command is controller used on Cummins Generator Set. The controller provides a mean to communicate via standard 2-wire RS-485 using Modbus RTU protocol.

PRODUCT DESCRIPTION	
Name	Power Command
Manufacturer	Cummins
System Type	Genset Control System
Modbus Version	
Manufacture Technical Support	(+1) (800)286-6467
Specificities	Available Datapoint may changed according to the controller version (Power Command 1.x/2.x/3.x)

EQUIPMENT CONNECTIONS

MODBUS RTU over RS-485 must be wired in a daisy chain pattern, star network is not allowed as it modifies drastically the electrical characteristics of the RS-485 driver and can ultimately cause communication failures. The use of a good quality cable such as a 22AWG stranded, twisted shielded wire to perform the termination at Cummins's genset communication card. Polarity must be respected throughout the RS-485 network, otherwise communication failures will prevail.

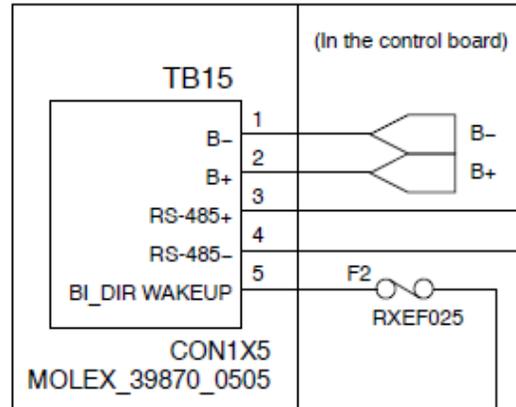
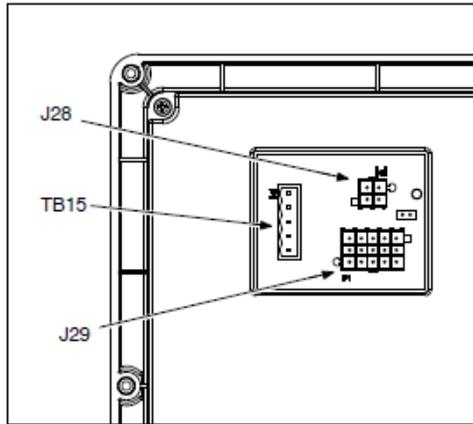
TB15 PIN LOCATION



HMI211 TB15 LOCATION (RS485)



HMI220 & HMI320 TB15 LOCATION (RS485)

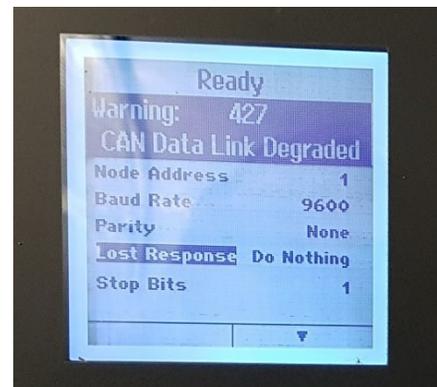


1. Wire the MODBUS cable as per the following instructions:
 - a. Use TB15 Pin #3 for TX/RX+
 - b. Use TB15 Pin #4 for TX/RX-

EQUIPMENT COMMUNICATION SETTINGS

Using the control unit display, apply the following parameters for Modbus communication:

- Node Address: 1-247, An address cannot be used more than once on the same network
- Baud rate: 9600 bps
- Parity: none
- Stop Bits: 1



FUSION CONNECTIONS:

Respect the MODBUS best practises at all times by preventing star shape network, thus terminate to the last equipment of the current MODBUS daisy chain trunk or if this is you first equipment on the network device, then terminate directly at the FUSION back panel. The FUSION offers (2) RS-485 ports, one called MLINK and the other one called RS-485. Use the connector available from Multitel to convert the RJ-12 connector to a screw type connector. (Part# is C-7000-MOD).

FUSION's RS-485



(Part# is C-7000-MOD)

FUSION COMMUNICATION SETTINGS

Once you have logged into the FUSION using the “supervisor” username and no password, click on **CONFIG** menu and select “**Communication Ports**” from the left menu. Select the **MLINK** or **RS-485** port and configure the operating parameters as follow:

Communication Ports	
COMRS485	Value
Enter protocol (0: Terminal, 1: Mlink, 2: ISNMS, 3: MODBUS, 4: NONE, 5: Port forwarding, 6: Card reader)	MODBUS <input type="text"/>
Enter baudrate (0=300, 1=1200, 2=2400, 3=4800, 4=9600, 5=19200, 6=38400, 7=57600 or 8=115200)	9600 <input type="text"/>
Enter character parameters (number of bit, parity, stop bit) 1: 8N1, 2: 8E1, 3: 8O1, 4: 7N1, 5: 7E1, 6: 7O1)	8N1 <input type="text"/>
Enter configuration (1-RS485(2 wires), 2-RS422(4 wires))	RS485(2 wires) <input type="text"/>
Enter the number of IDLE char to wait (1 to 255)	5 <input type="text"/>
Enter device (0-None, 1-Modem)	None <input type="text"/>

FUSION “MODULE” SETTINGS

Once the FUSION communication port is setup, associate the equipment to a specific Module number. Select “**Modules**” from the left menu and choose the pre-assigned module or click on a module available (State = None).

Modules	
M5	Value
The module state is	Enabled
The name is	Cummins Power Command
The slave ID is	1
The port is	RS485 Back Port
The number of retry is	4
The module type is	GEN
The time out is	10
The register order is	Most significant register = higher address
The register base address is	subtract 1 from given address
The silent (in 0.01 sec) before sending request is	25

Configure the name of the Module using the reference name of the Genset, such as “Cummins Generator”

FUSION “TEST CHANNEL” SETTINGS

Once the equipment is associated to a module, a list of channels will appear and be available for Multitel to configure. However, in order to test the MODBUS RTU wiring and Cummins Power Command communication settings, it is highly recommended to configure a test channel as per the following to validate. Click on M1A1 and configure the operating parameters as follow for generator Phase A current:

Modules	
M5A1	Value
The channel state is	Enabled
The name is	Phase A Current
The measure unit is	AMP
The number of decimal digits is (4 = auto)	4
The bits for the mask used to extract value is	None
The strings associated to each code is	Not Programmed
The register address is	26
The reading function code is	3
The sign is	Normal
The data type is	16-Bit Integer
The sign is	Signed Integer
The multiplication factor is	1
The channel offset is	0